



2017 Enchanté, *white blend*

Enchanté is the name of our Estate Grown, proprietary white blend of Roussanne and Grenache Blanc. This wine is 55% Roussanne, and 45% Grenache Blanc from grapes grown on our Curtis Estate Vineyard, which lies in the geographic heart of the Santa Ynez Valley's Rhône Zone. We ferment a portion of the 2 varieties together in stainless steel tanks to preserve the aromatic freshness. We then rack these wines into neutral French Oak Burgundy barrels with lees, where they stay and rest until bottling. For another portion, we rack freshly pressed juice to neutral Burgundy barrels for fermentation in our cold barrel cellar. Closer to bottling, we blend these two components together to achieve greater depth and complexity in the finished wine. We call this style "Un-Californicated", meaning that the wine sees no new oak nor do we let the wine go through malolactic fermentation. This is not an oaky-butterball. Rather, the wine is rich and dry, with vibrant minerality and balanced acidity. The predominant aromas and flavors consist of fresh melon, pear, marzipan, and honey.

Enchanté: "Enchanté" translates into "Nice to meet you", which signifies the "meeting" of Roussanne and Grenache Blanc.

Varieties: 55% Roussanne and 45% Grenache Blanc

Vineyard Composition:

100% Estate Grown, Curtis Estate Vyd, Santa Ynez Valley

Production: 550 12bottle X 750 mL Cases

Release Date: Summer 2019

Release Price: \$28/btl

Reviews: Vinous 90 Points!

Jeb Dunnuck 91 Points!